

| Marks | Designations                   | Informations |
|-------|--------------------------------|--------------|
| 1     | 3rd brake light                |              |
| 2     | Rear light                     |              |
| 3     | Rear light                     |              |
| 4     | Reflector                      |              |
| 5     | Number plate light bulbs       |              |
| 6     | Number plate lights            |              |
| 7     | Rear opening element light     |              |
| 8     | Fog or reversing light bulb    |              |
| 9     | Bulb holder seal               |              |
| 10    | Reflector                      |              |
| 11    | Bulb holder                    |              |
| 12    | Rear light nut                 |              |
| 13    | Direction indicator bulb       |              |
| 14    | Rear light bulbs support plate |              |
| 15    | Side light / stop bulb         |              |
| 16    | Luggage compartment light      |              |

# REARLIGHTMOUNTING:REPLACEMENT

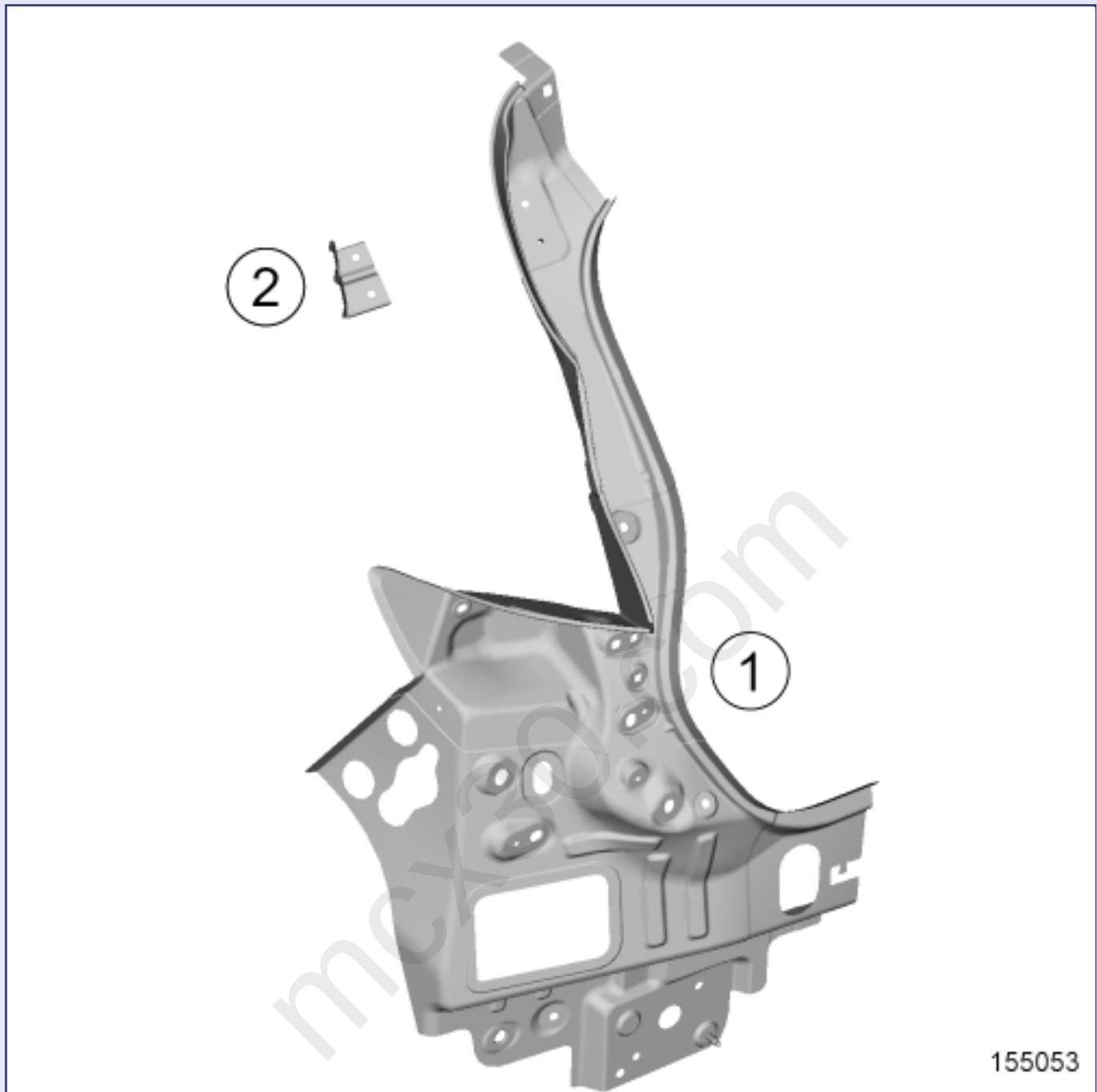


Note, one or more warnings are present in this procedure



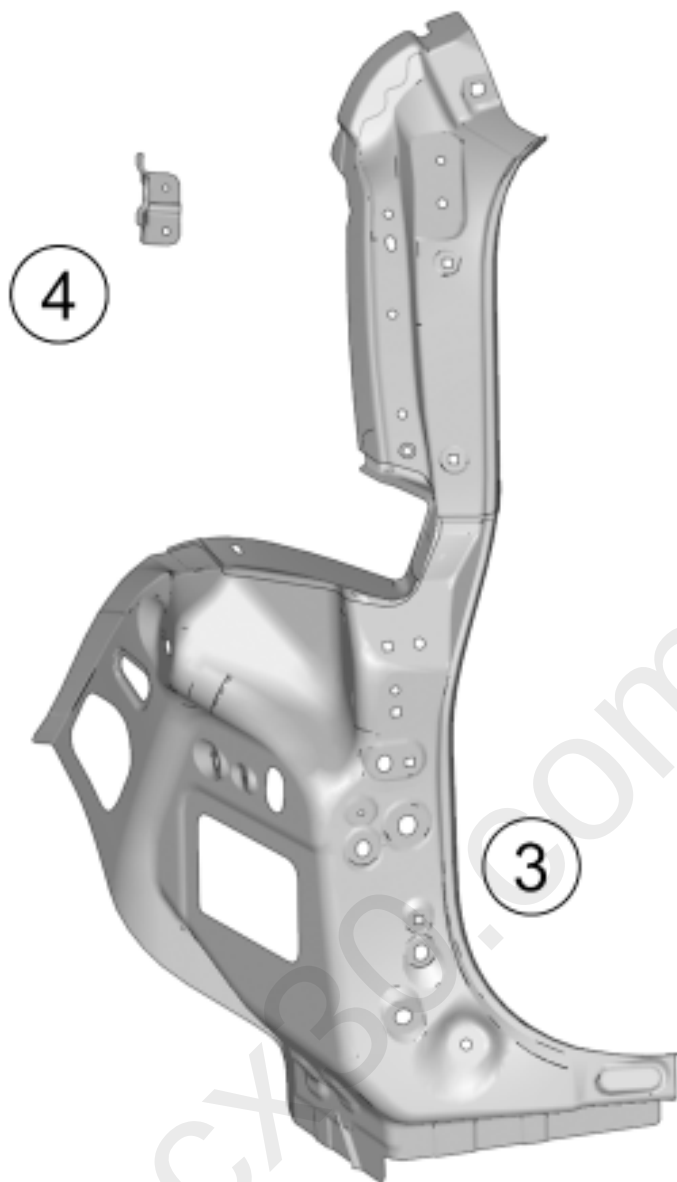
## 1. COMPOSITION OF THE SPARE PART

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155053

| No. | Description                            | Type       | Thickness (mm) |
|-----|----------------------------------------|------------|----------------|
| (1) | Rear light mounting                    | Mild steel | 0.85           |
| (2) | Rear light mounting rear reinforcement | Mild steel | 2              |

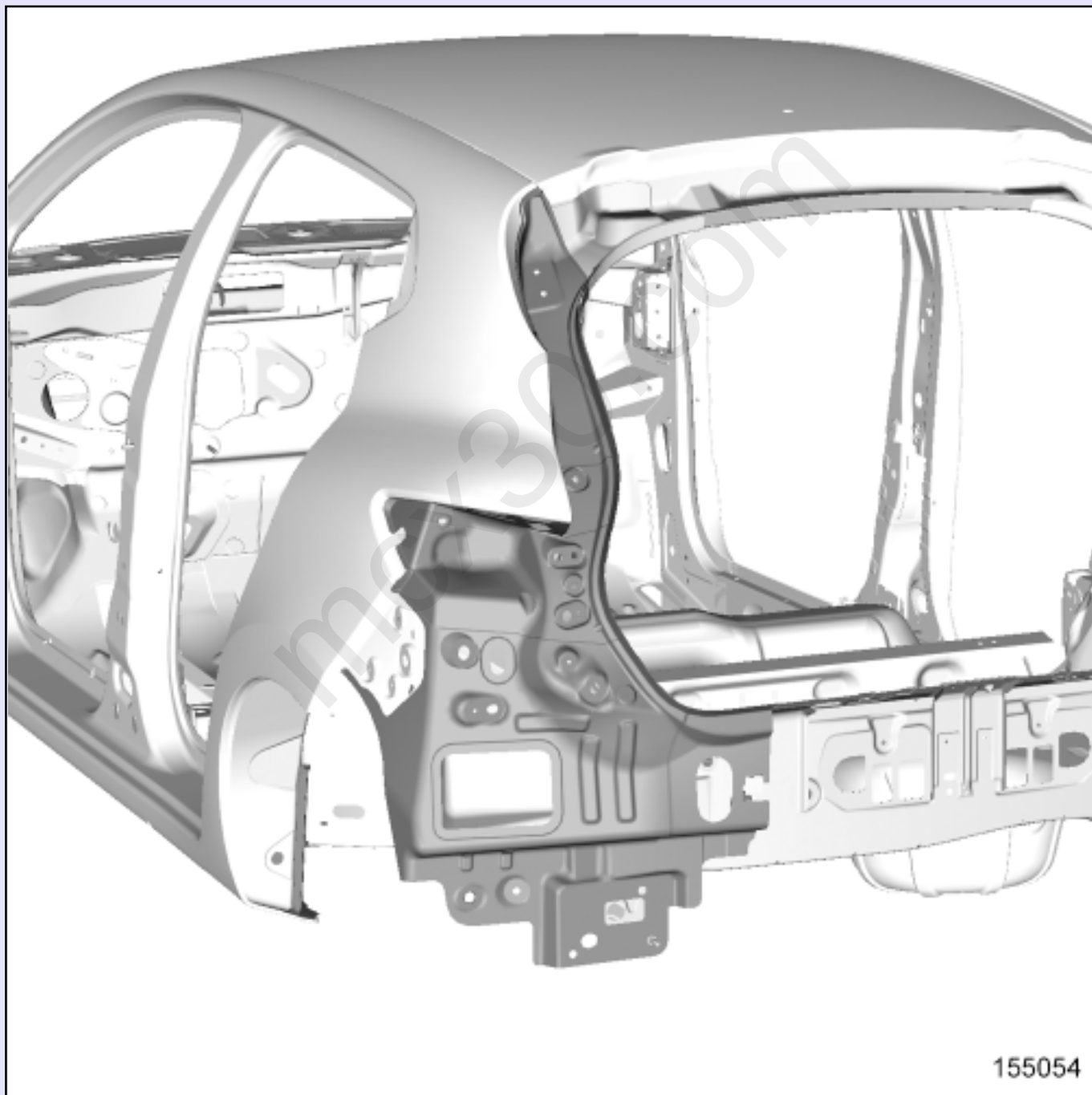


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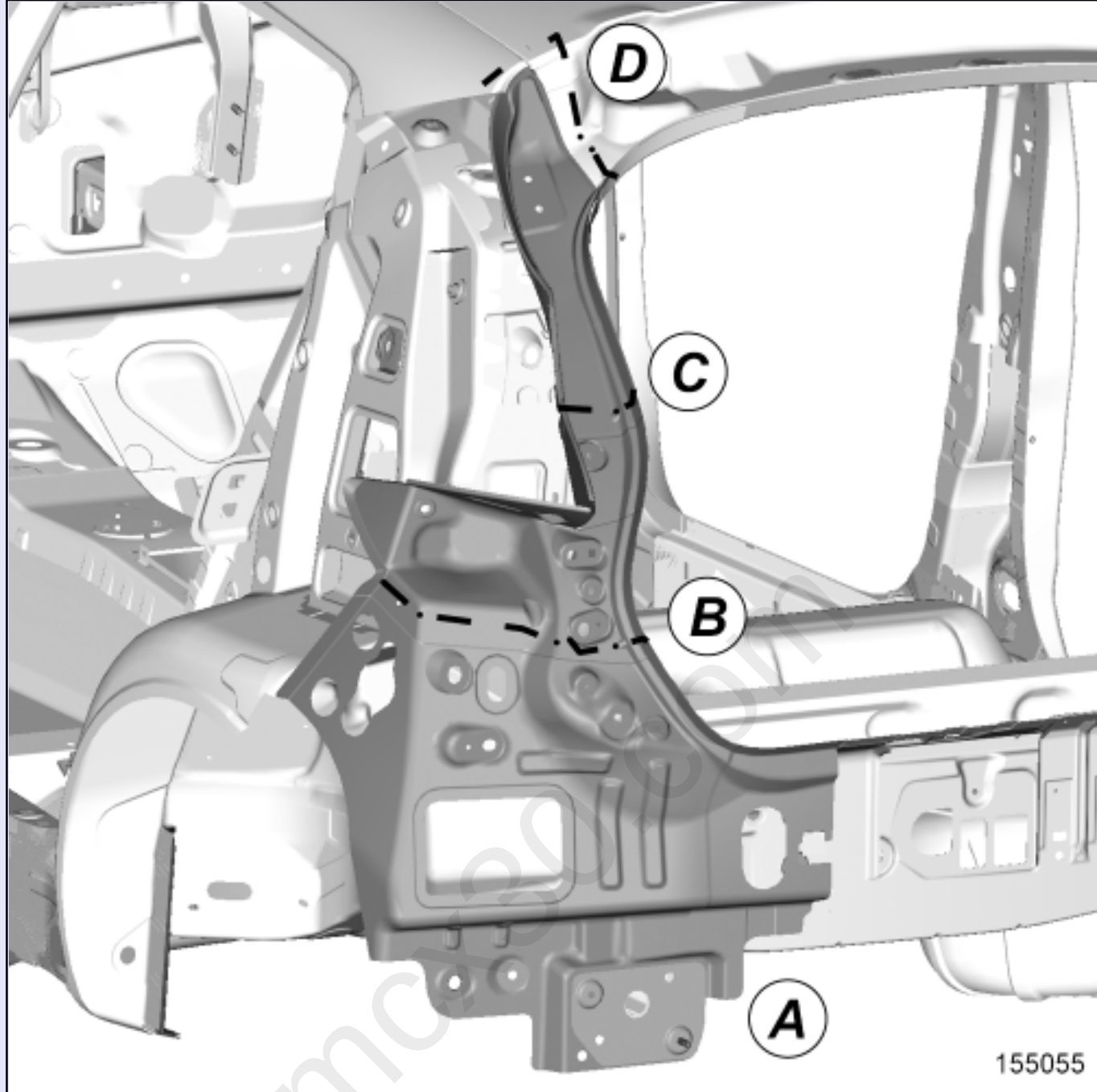
| No. | Description                            | Type       | Thickness (mm) |
|-----|----------------------------------------|------------|----------------|
| (3) | Rear light mounting                    | Mild steel | 1              |
| (4) | Rear light mounting rear reinforcement | Mild steel | 2.5            |

■ The options for replacing this part are as follows:

- complete replacement A-D,
- partial replacement A-B,
- partial replacement A-C.



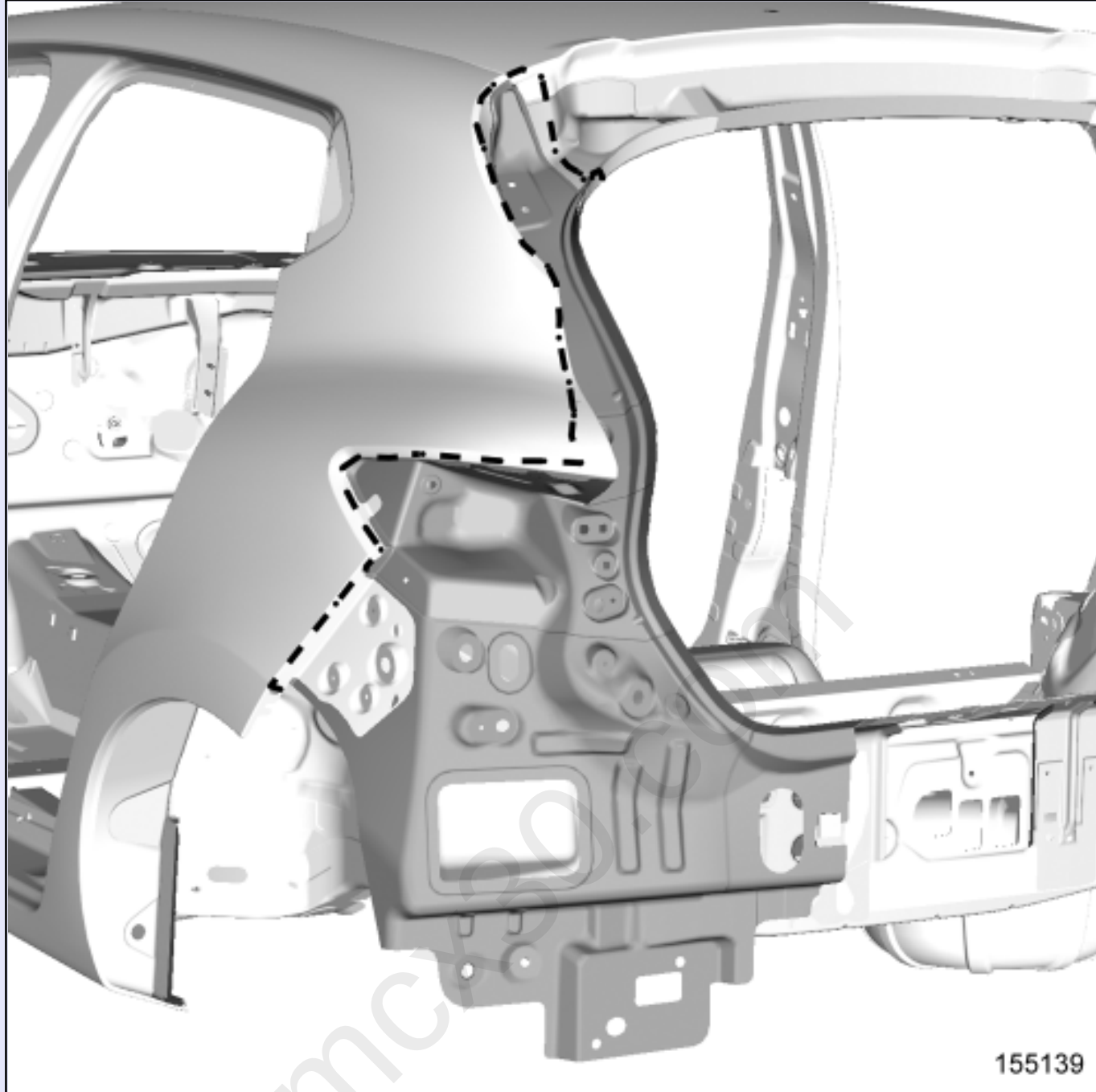
155054



155055

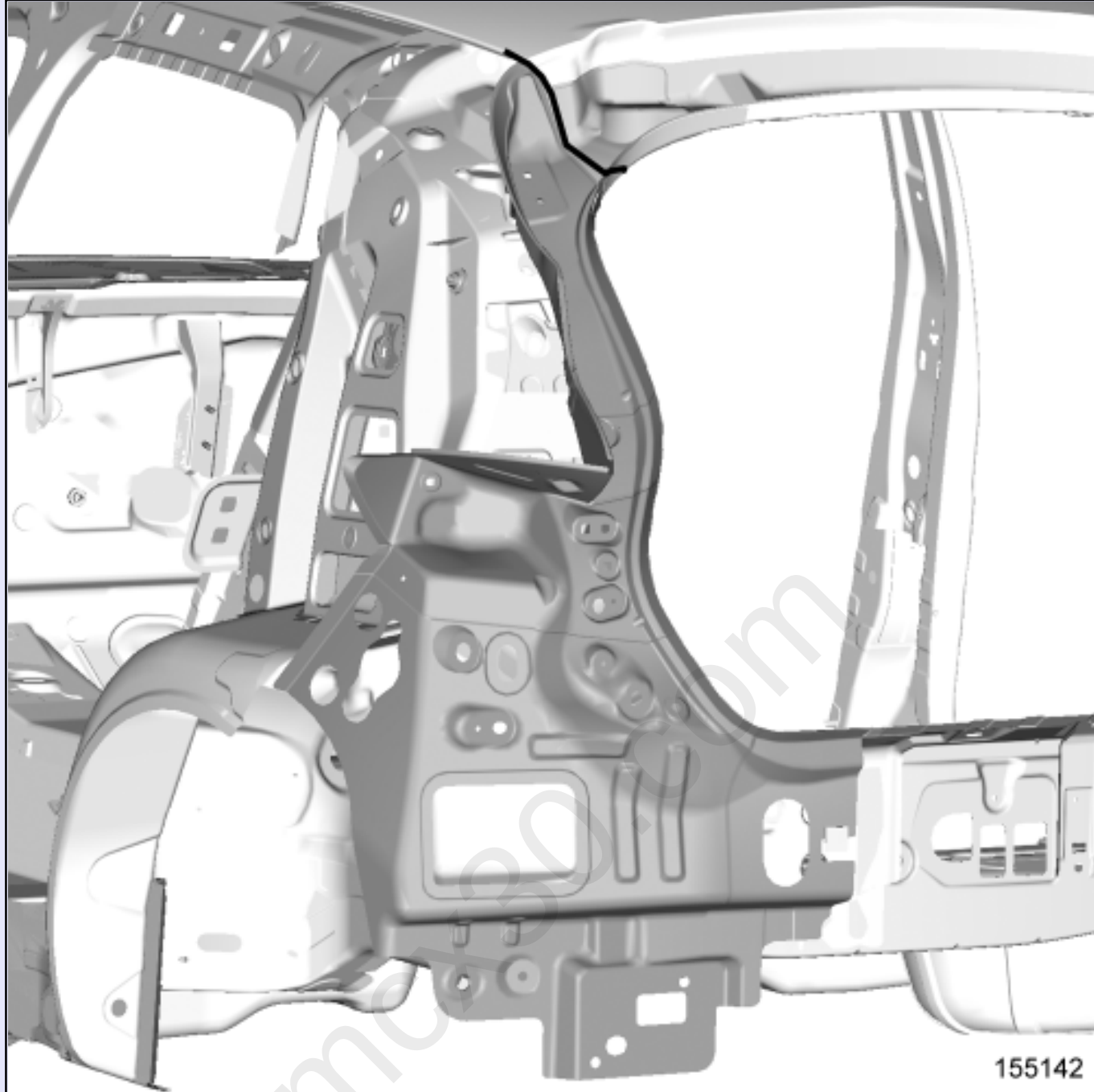
# 1- COMPLETE REPLACEMENT A-D

1)PART IN POSITION



155139

DETAILED VIEW



155142

## 2) POSITION OF ELECTRIC EARTHS

### CAUTION



To avoid damaging the vehicles electric and electronic components, the earths of any wiring harness near the weld area must be disconnected.

Position the earth of the welding machine as close as possible to the weld area  
Earths on body: List and location of components (MR 400, 40H, Bolted connections).

Locate the earths located near to the weld area [Earths on body: List and location of components](#) .

3)SPECIAL NOTES ON MATING

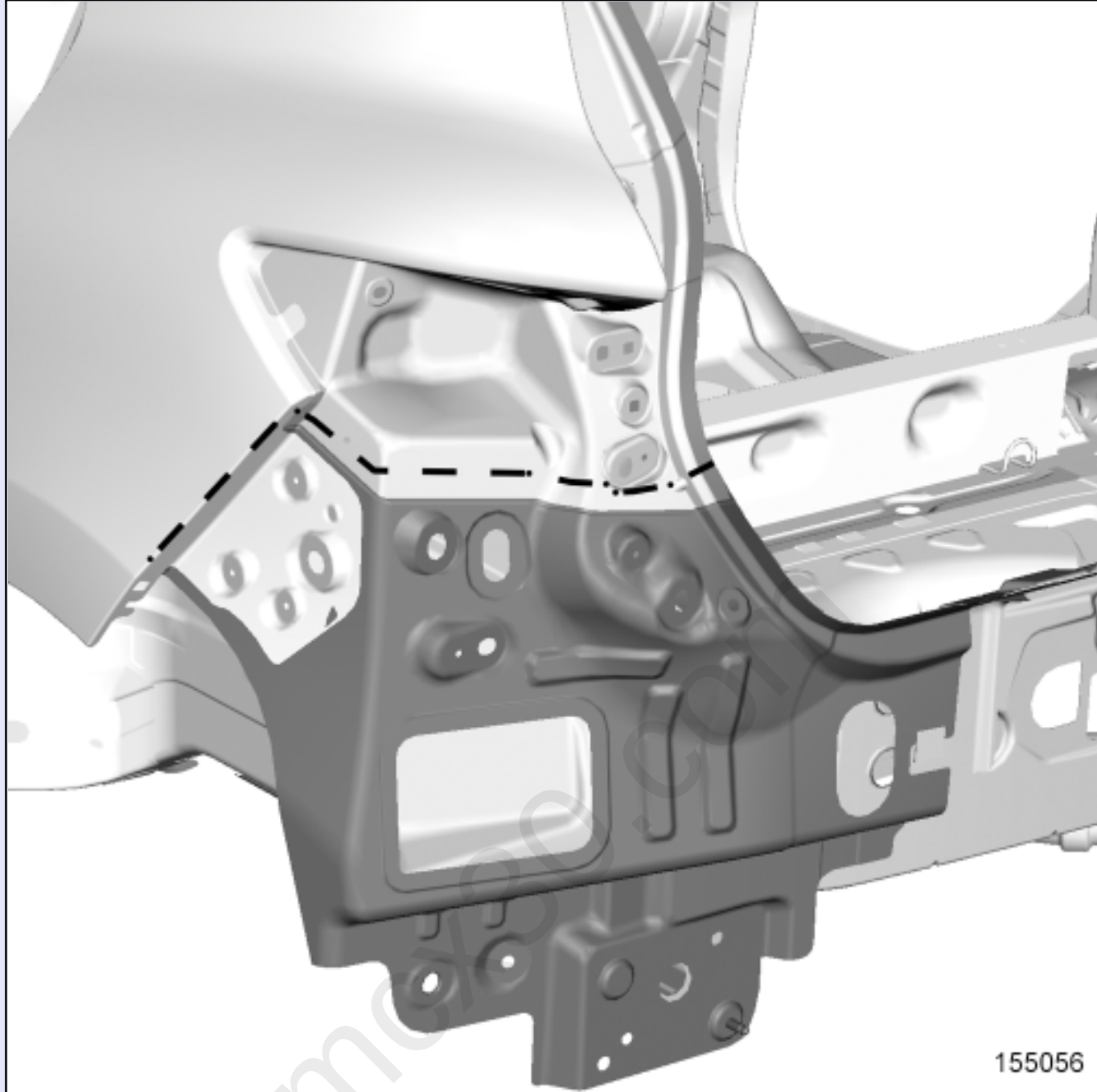


**CAUTION**

If the mating faces of the parts to be welded are not accessible, use a GMAW plug weld in place of the original electrical resistance weld [Connections by arc welding under shielding gas: Description](#) (MR 400, 40C, Gas metal arc welded connections (GMAW)).

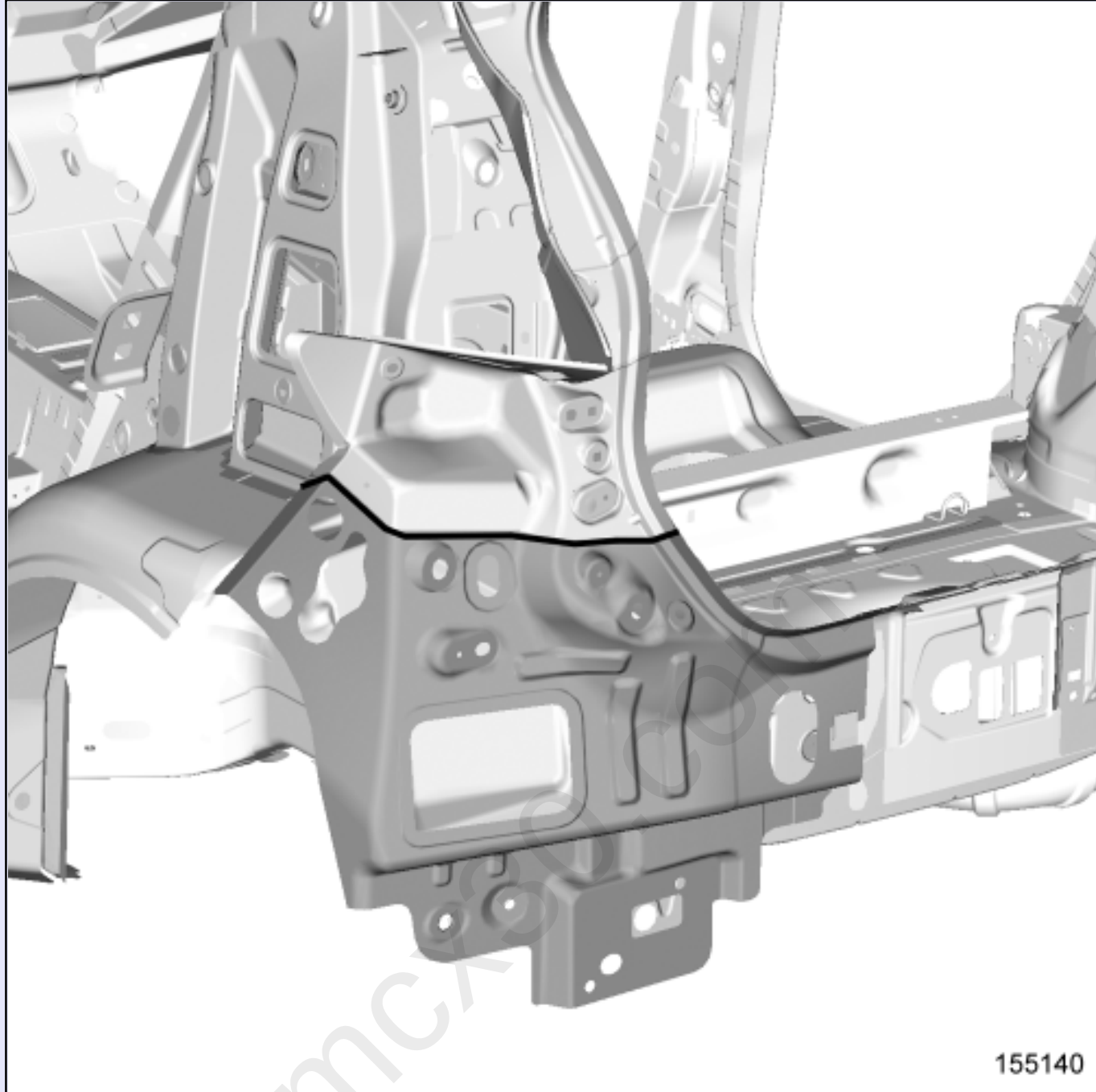
2- PARTIAL REPLACEMENT A-B

1)PART IN POSITION



155056

DETAILED VIEW

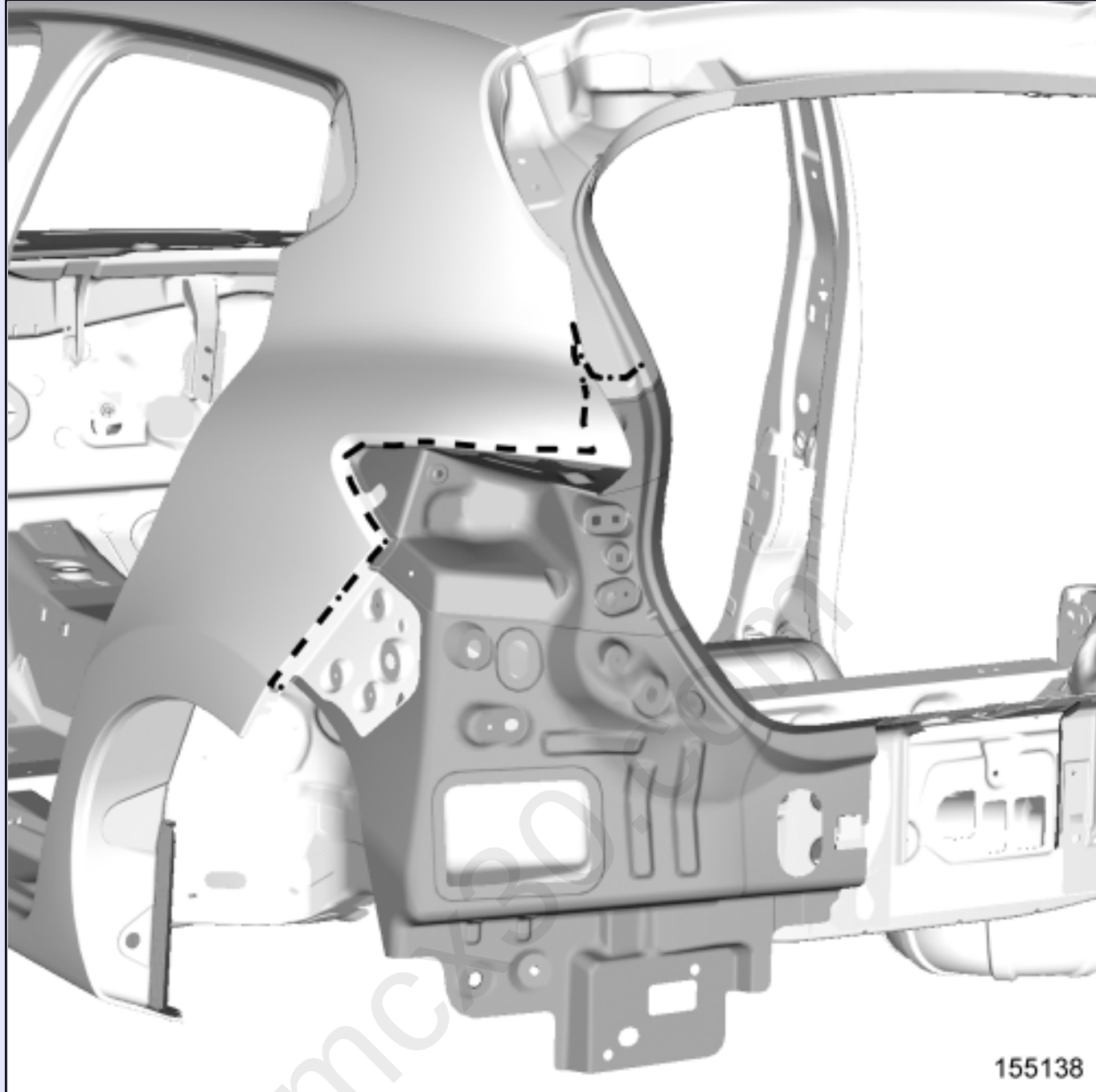


155140

Make a superimposed connection [Partial replacement connections by overlapping: Description](#) (MR 400, 40E, Partial replacement connections).

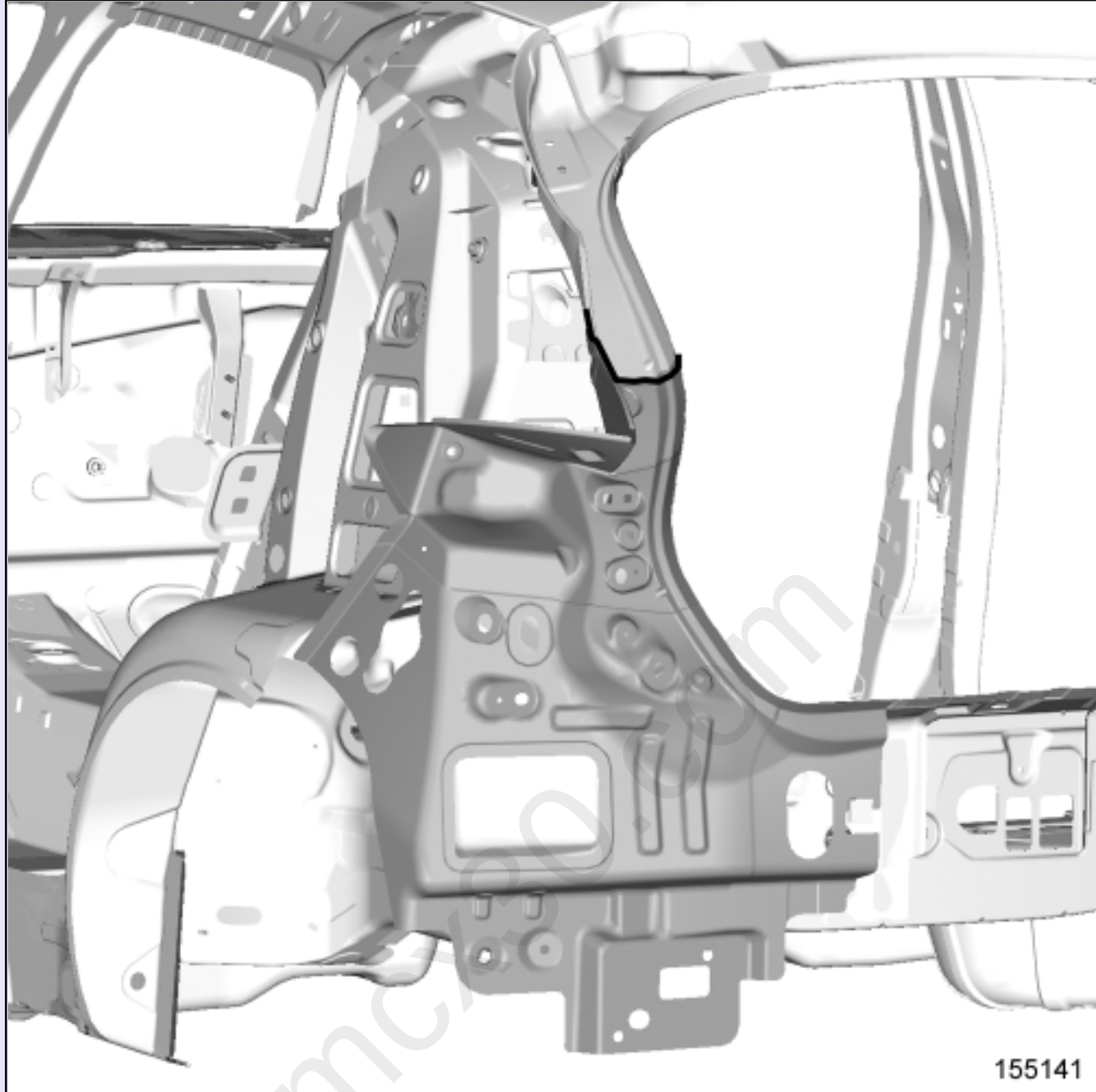
### 3- PARTIAL REPLACEMENT A-C

1) PART IN POSITION



155138

DETAILED VIEW



155141

Make a superimposed connection [Partial replacement connections by overlapping: Description](#) (MR 400, 40E, Partial replacement connections).

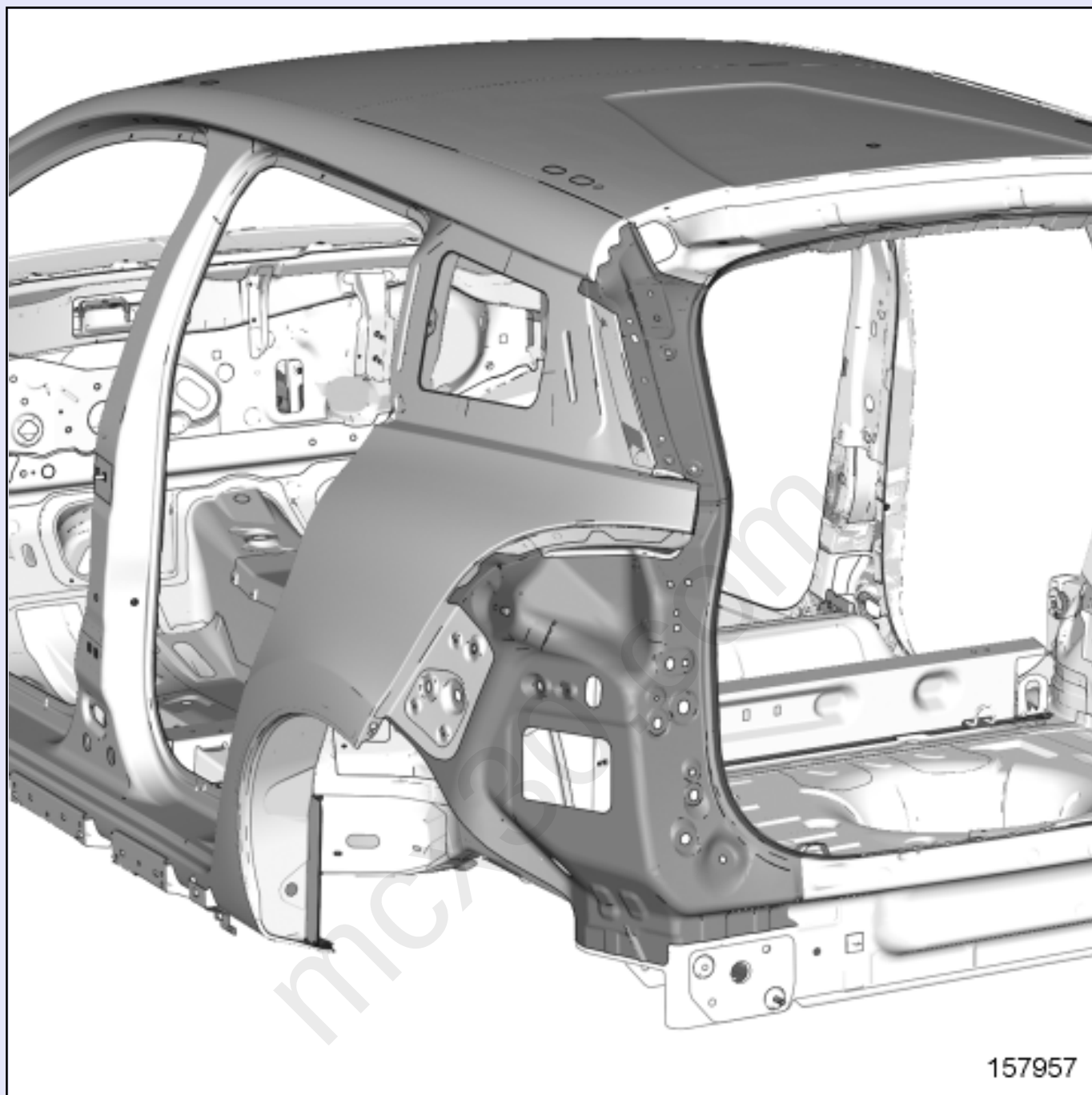
K98(K98)

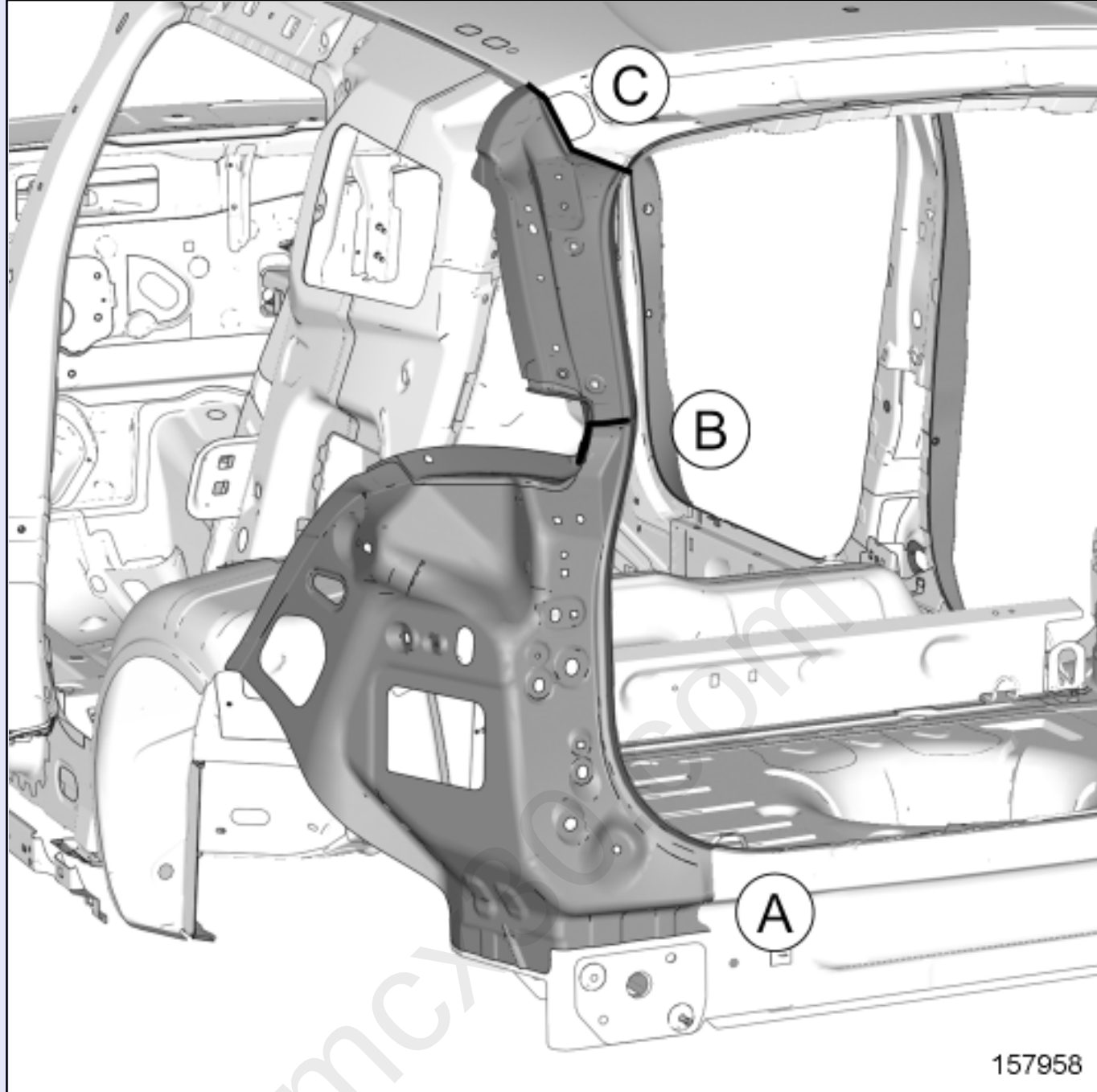
The options for replacing this part are as follows:



complete replacement A-C,

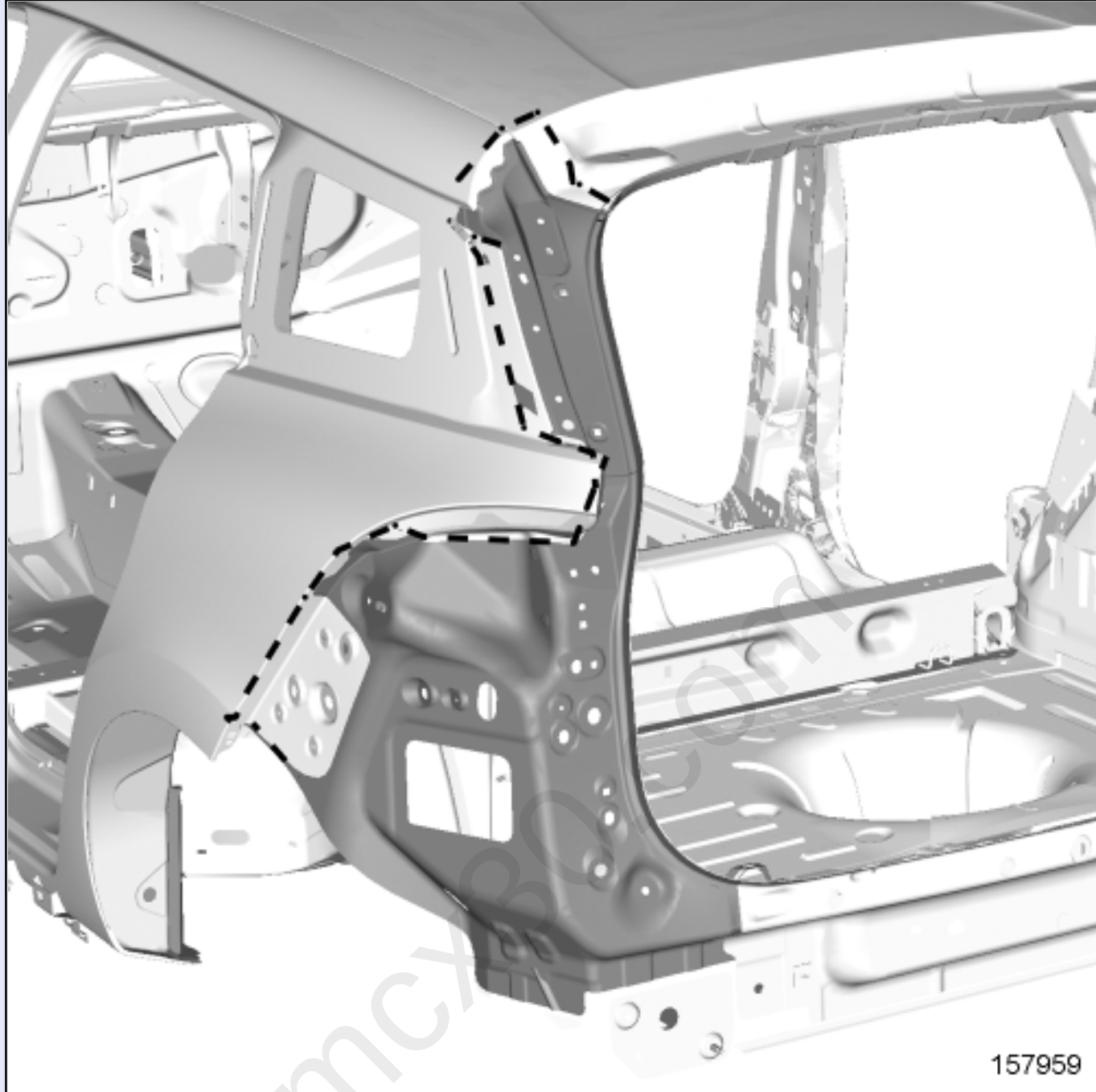






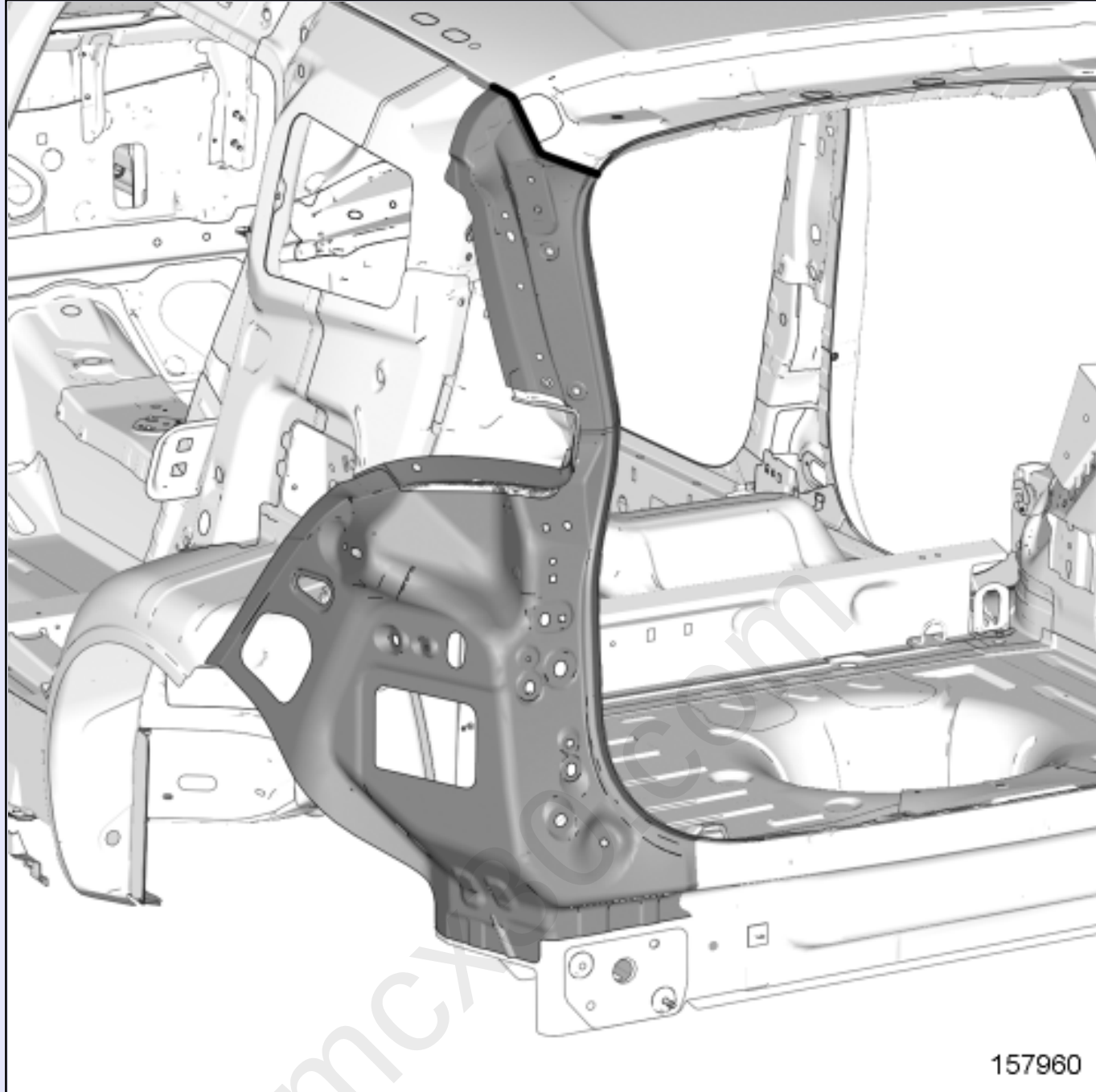
#### 1- COMPLETE REPLACEMENT A-C

1)PART IN POSITION



157959

DETAILED VIEW



157960

## 2) POSITION OF ELECTRIC EARTHS



### CAUTION

To avoid damaging the vehicles electric and electronic components, the earths of any wiring harness near the weld area must be disconnected.

Position the earth of the welding machine as close as possible to the weld area  
[Earths on body: List and location of components](#) (MR 400, 40H, Bolted connections).

Locate the earths located near to the weld area [Earths on body: List and location of components](#) .

### 3)SPECIAL NOTES ON MATING



#### CAUTION

If the mating faces of the parts to be welded are not accessible, use a GMAW plug weld in place of the original electrical resistance weld [Connections by arc welding under shielding gas: Description](#) (MR 400, 40C, Gas metal arc welded connections (GMAW)).

### 2- PARTIAL REPLACEMENT A-B

#### 1)PART IN POSITION



157961

DETAILED VIEW